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FIG. 1A

DESIGN-EXPERT Plot  
 Overlay Plot  
 • Design Points  
 X1 = PC  
 X2 = PCCD  
 X3 = PCT  
 Actual Factor  
 D = **PCT**

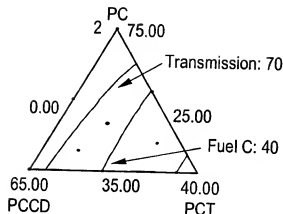


FIG. 1B

DESIGN-EXPERT Plot  
 Overlay Plot  
 • Design Points  
 X1 = PC  
 X2 = PCCD  
 X3 = PCT  
 Actual Factor  
 D = **PCTG**

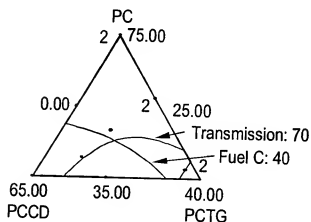


FIG. 1C

DESIGN-EXPERT Plot  
 Overlay Plot  
 • Design Points  
 X1 = PC  
 X2 = PCCD  
 X3 = PCT  
 Actual Factor  
 D = **PCTA**

